

Juki Mo 2400 Serger Manual

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Take the Mystery Out of Your Serger Explore the creative options with Georgie Melo's tried-and-true methods. Learn the ins, outs, overs and unders of your serger! Ready, Set, Serge is a fun, informative book that rewards you with success every time. Georgie's encouraging, learn-by-doing approach guides you through the basics so you'll be creating simple but attractive projects in no time. Gift bags, book covers, pot holders, bath mitts and other attractive pieces can be made from fabric scraps and fat quarters, or from ready-made items such as bath towels. In Ready, Set, Serge you'll find: A thorough tour of the serger, from how to thread the needles and loopers to identifying specialty feet A guide to serger stitches and what each is used for 16 projects in both "basic" and "stepped-up" versions so you can learn general skills, then add more advanced techniques Clear steps accompanied by photos, project templates and diagrams Friendly expert advice from a professional serger and instructor Once you see how easy it is, you may find it hard to stop. Are you ready? If so, then get set to serge!

Many of the earliest books, particularly those dating back to the 1900s and before, are now extremely scarce and increasingly expensive. We are republishing these classic works in affordable, high quality, modern editions, using the original text and artwork.

Working from the Heart advocates for a deeper understanding that the therapist's expressions of non-sexual, non-romantic love are a core ingredient in effective psychotherapy. From a heart-centered perspective it provides therapists with ways of helping their patients forgive themselves, remove their blocks to receiving love, and engaging the realms of their emotional hearts and Higher Self in order to solve complex life dilemmas.

Cluster Analysis for Applications deals with methods and various applications of cluster analysis. Topics covered range from variables and scales to measures of association among variables and among data units. Conceptual problems in cluster analysis are discussed, along with hierarchical and non-hierarchical clustering methods. The necessary elements of data analysis, statistics, cluster analysis, and computer implementation are integrated vertically to cover the complete path from raw data to a finished analysis. Comprised of 10 chapters, this book begins with an introduction to the subject of cluster analysis and its uses as well as category sorting problems and the need for cluster analysis algorithms. The next three chapters give a detailed account of variables and association measures, with emphasis on strategies for dealing with problems containing variables of mixed types. Subsequent chapters focus on the central techniques of cluster analysis with particular reference to computational considerations; interpretation of clustering results; and techniques and strategies for making the most effective use of cluster analysis. The final chapter suggests an approach for the evaluation of alternative clustering methods. The presentation is capped with a complete set of implementing computer programs listed in the Appendices to make the use of cluster analysis as painless and free of mechanical error as is possible. This monograph is intended for students and workers who have encountered the notion of cluster analysis.

Pucker or Puckering is the most used (abused?) term in the garment manufacturing industry. Pick up any quality controllers report, and the first thing that will strike your eye will be " ...Puckering in armhole. ...Puckering in neckline binding. ...control Puckering in bottom hem... " the list is endless. Buying office quality controllers are as enamoured of this term as much as manufacturers abhor it. What is it that makes it so distasteful? Why does it occur? How can it be controlled? While there are numerous leaflets, documents and articles available on pucker, we have found that the majority of them lay great stress on " inherent pucker " (only material parameters). In this booklet have tried to include process parameters as well as sewing of lightweight fabrics. All said and done, the problem is so intricately interdependent that exhaustive compilation is well nigh impossible. We are sure this booklet will help manufacturers to understand the rationale behind this publication and we will consider our effort successful if enthusiastic readers regularly inform us about newer methods to tackle the problem.

This book tells 101 stories of company efforts to implement the many aspects of flow manufacturing – including such topics as just-in-time production, total quality control, reorganization of factories into product-focused or customer-focused cells, plants-in-a-plant, material flows by the simplicity of visual kanban, supplier partnerships, quick setup of equipment, cross-training and job rotation of the work force, and many more. The 101 mini-case studies – dubbed "caselets" – include 26 non-U.S. companies from 12 countries and cover a wide swath of industrial sectors, and include many well-known corporations such as Apple, Campbell Soup, Honeywell, and Boeing. From the 1980s to the present, the author has been taking the message of process improvement and customer-focused excellence far and wide. Most of these travels, usually in connection with delivering a seminar, include brief factory tours in which he compiled detailed notes and then organized them as brief reports — his unvarnished analysis or take on what they do well and what needs improvement. In the main the reports were then sent back to the hosts of the plant tour. These factory tours and these follow-up reports form the basis of the large majority of this book ' s caselets. Many of the caselets bring to life process-improvement methodologies in detail. With lots of caselets to draw from, the readers will find vivid examples of similar companies and processes within their respective industries. For example, the caselets often include applications of advanced concepts in cost management, employee training, performance management, supply chains, and logistics as well as applications of plant layout, quick setup, material handling, quality assurance, scheduling, ergonomics, and flow analysis.

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