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cash? Why don't
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Inspector Exam

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appearance and
identification,
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1 answer all the
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Model Question
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1 CWI PART B
BOOK OF
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EXHIBITS And

EXPLAINED

Complete Welding
Symbol

*Explained: Weld
Joints and*

Welding symbols:

*Part 3 Welding
inspection tools*

*/ Weld profile
gauge / Fillet*

Weld Gauge / Hi

lo gauge Cswip 3

1-welding

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2 **CWI Part B**
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~~Inspector???~~
~~Tips and Tricks~~
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questions 6
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questions 8
questions 9

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easy? How would
you identify a
hydrogen
controlled flux
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Questions with
answer &
explanation: 1)
Practice

A code give the acceptance standard for excess weld metal "h" as $h \leq 1\text{mm} + 0.1b$, max. 5mm, where "b" is the width of the weld cap.

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question &

Answers 1.

Question Excerpt

1. A crack
running along
the centreline
of a weld bead
could be caused
by: A. Use of
damp flux B.

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Questions And
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Practice

Lack of preheat
C. Arc voltage
too high D. Weld
bead too deep
and very narrow
2. When welding
thin plate
distortion can
be minimised by:
A. Welding from
both sides B.

Cswip 3.1
question &

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Answers For
Practice
c) Answer
multiple choice
questions based
on the TWI
Specification
2.4

Supplementary
Radiographic
Interpretation
Candidates who
hold a valid
Senior Welding

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may at any time
during the life
cycle of this
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radiographic
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This is to
influence: Which
mechanical test

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can be used to
measure the
toughness of
weld metal, HAZ

and parent
metal? The unit
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be used to

measure: Poor
through

thickness
ductility

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